



STATE OF WASHINGTON  
SENTENCING GUIDELINES COMMISSION  
*PO Box 40927 • Olympia, Washington 98504-0927*  
*(360)407-1050 • FAX (360) 407-1043*

**AGENDA**  
**March 14, 2008**  
9:00 a.m. to 12:00 p.m.

**Seattle SeaTac Marriott Hotel**  
3201 South 176<sup>th</sup> Street  
(206) 241-2000

Attendees will be provided with a continental breakfast and a lunch.

**9:00 a.m.**

**I. CALL TO ORDER**

Dave Boerner, Chair

**II. Approval of Minutes for February 8, 2008**

**III. The SGC Database Overview**

Staff will present a brief overview of the SGC database:

- Purposes
- How we collect and process the data
- Data quality assurance processes
- Management Performance Plan

**IV. Community Custody Overview**

- DOC and SGC Staff will provide an overview of Community Custody in Washington State
- Researchers: Keri-Anne Jetzer, Anne Fiala, & Clela Steelhammer
- The Commission is asked to develop a process for reviewing supervision issues and making recommendations

**V. Community Custody – The Research**

Edward J. Latessa, Ph.D. and Head of the Division of Criminal Justice at the University of Cincinnati will have a conversation via Video Conference about the impacts of community custody.

**VI. Executive Director's Report**

- Legislative Update
- August NASC Conference
- FY 2007 SGC Statistical Summaries
- Meeting Location revisited

**VII. Adjournment**

